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Assembly Manual Model A Style Pick Up Bed

970-739-1965

Read thru all instructions
before beginning. Note the tools you
will need.



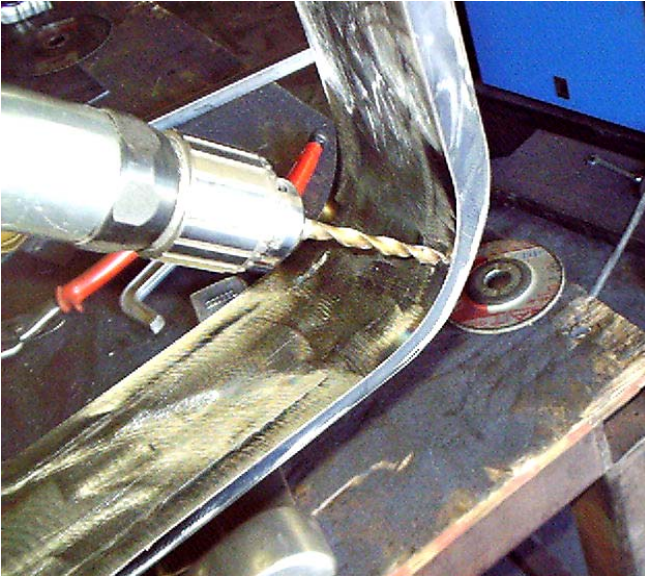
Step 1:

Clamp U channel in vise or
to solid table.

Step 2:

Drill 5/16" holes ** (If you choose rivet
option, drill for rivet size) down both
flanges spaced every 4" or so. Repeat on
other side. These will be filled with weld to
attach sides. Drill along bottom flanges
also. These will be used to weld shelf
panel.

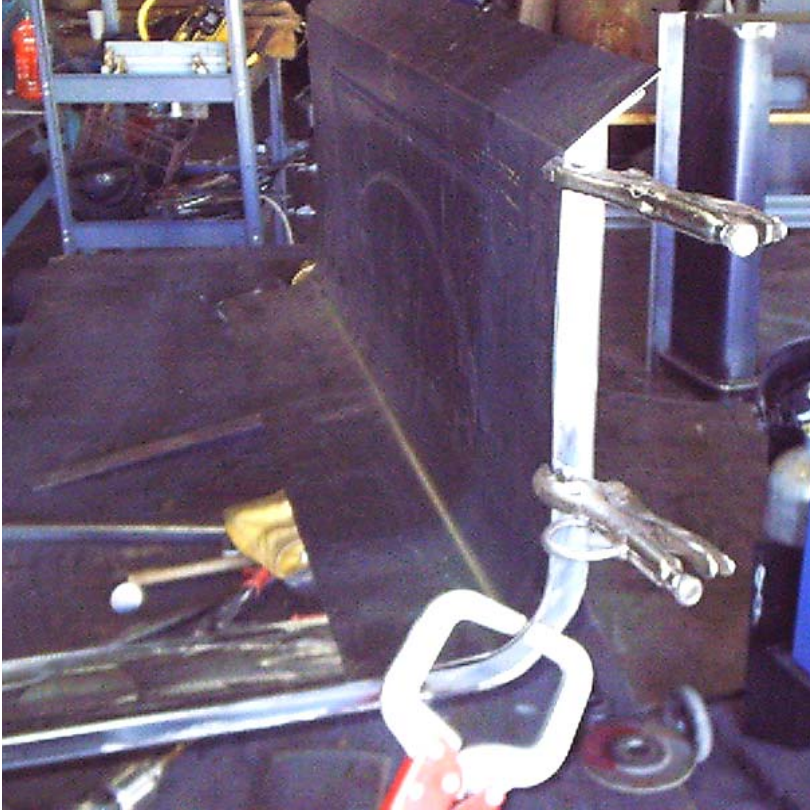




Step 2-1/2:
Make sure you put drill
holes in corners



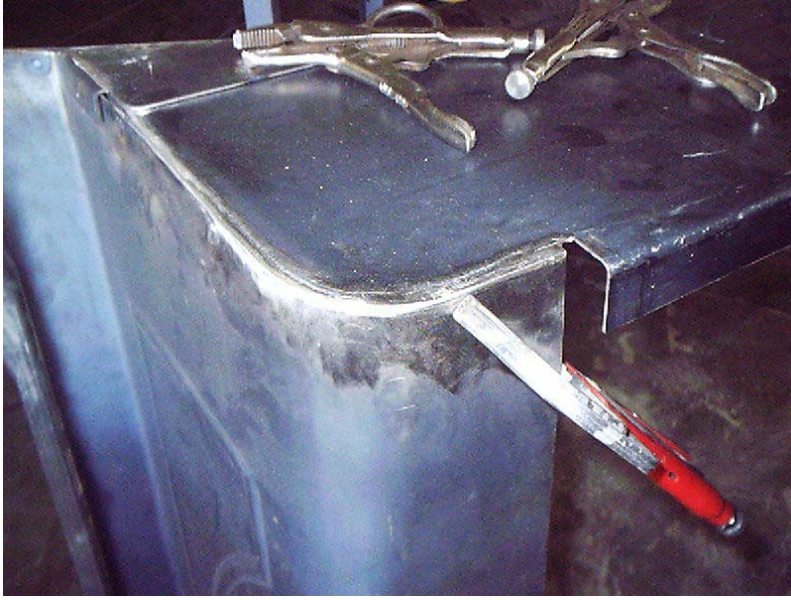
Step 3:
Clamp bed side pieces to
inside of U channel.
Start with this upper-rear
bed side corner to get
correct position. Edge
should be flush all the
way down. Support side
with helper or block it up
so assembly doesn't sag.



Step 4:

Clamp sides to U channel. A big C vise grip is required for inside flange and other hard to reach areas. Make sure you get corner snug. Edges must be flush. The side is now ready to weld. Fill hole (drilled on U channel side only) with a tig wire feed or similar welder. This will act like a very strong rivet.

(You can also try to make the weld look like a rivet head). Now: note the distance between the bottom edges of the bed sides for the next step...

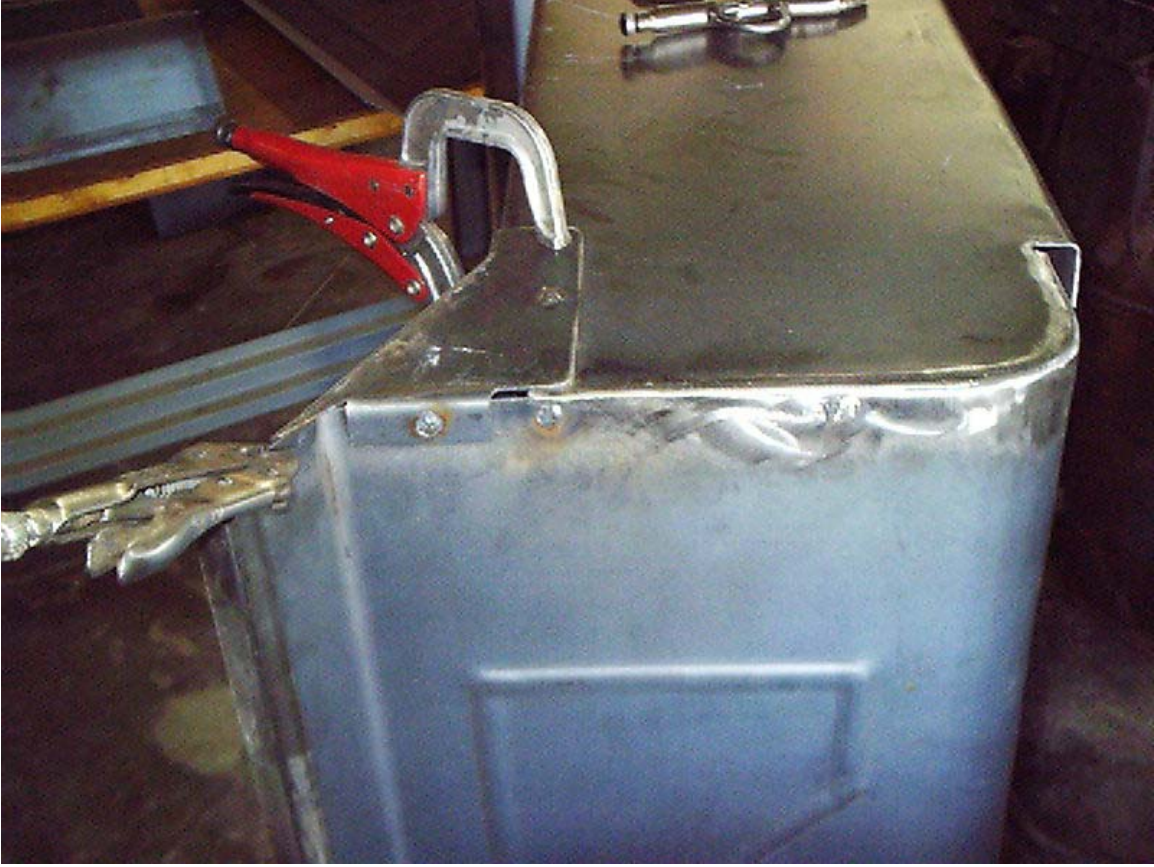


Step 5:

Clamp front panel to side. Start at bottom and work your way around with weld or rivets. A big pipe clamp is handy at this stage.

Note: Measure distance between the bottom edges of bed sides, over U channel you just welded. This measurement must be the same for the front!

That's why we start at the bottom and work upward



Step 6:

Clamp bracket as shown. Weld or rivet at least one per flap. (4 points) Box should be really solid at this point.



Final Step 7:
Z-Plate/ Shelf flange is welded on last.
It comes a little long so you can get a
nice fit. Cut to size, then rivet or weld.

Congratulations, you have completed the assembly! Last
refuge hot rod, inc thanks you for your business and wishes
you luck on the rest of your build. Remember to send us a
picture of your finished truck for display on our website!
www.lastrefugehotrod.com